Work Order ID 72758

Friday, August 12, 2011 8:55:51 AM

Item ID: D3584-1
Revision ID:
Item Name: Web
Start Date: 8/12/2011 **Start Qty:** 2.00
Required Date: 8/17/2011 **Req'd Qty:** 2.00
Reference:

Accept

Setup Start
Stop

Cust Item ID:
Customer:

Run Start
Stop

Approvals: **Process Plan:** _____ **Date:** 11-08-12 **Tooling:** _____ **Date:** _____
QC: _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____

Draw Nbr	Revision Nbr
D3584	Rev A

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
100	Skidtubes	0.00							DL 11/08/12
Skidtubes	**Memo**	0.00							
Skidtubes	1-Cut to Lengh as per Dwg D3584 2-Drill Pillot Holes using DT8960 Drill Jig 3-Open pillots to 1.000" as per Dwg D3584 4-Deburr								
110	QC5- Inspect part completeness to step on W/O	0.00				2	Ø	BG 11/08/12	
QC	**Memo**	0.00							
Quality Control									
120	Chemical Conversion Coat per QSI005 4.1	0.00				x 2			DL 11/08/15
HandFinish	**Memo**	0.00							
Hand Finishing									

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Cust Item ID:
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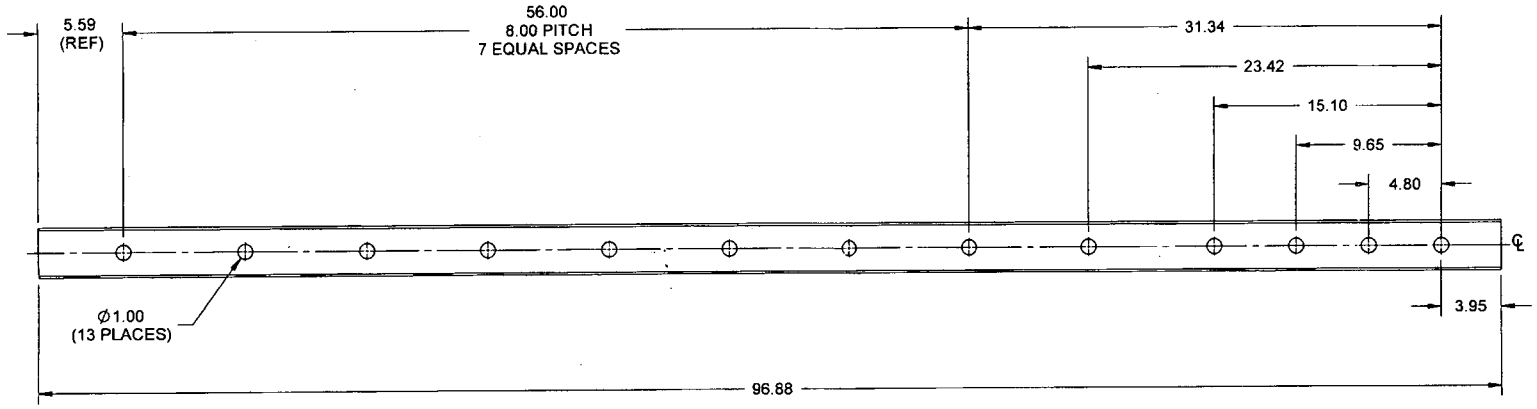
Run **Start** **Stop**

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____
QC: _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 QC Quality Control	QC3- Inspect Part Finish	0.00							
	Memo	0.00					11-8-15		2
140 Packaging Packaging	Identify as per dwg & Stock Location: LCo.	0.00							
	Memo	0.00				x2			11/08/15
150 QC Quality Control	QC21- Final Inspection - Work Order Release	0.00							
	Memo	0.00					11/8/15		

YMC 11-08-15

W/O 12758
PH 11-08-12



D3584-1 WEB

RELEASED
07.11.22

NOTES:
1) MATERIAL:MAKE FROM D2963-125 EXTRUSION
2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.010 TO 0.020
6) IDENTIFICATION: N/A
7) WEIGHT: 5.08 lbs

REV.	DESCRIPTION	BY	DATE
A	NEW ISSUE	PH	07.06.08

DESIGN	PH	DART AEROSPACE USA, INC. PORT HADLOCK, WA
DRAWN	PH	
CHECKED		DRAWING NO. D3584 — REV. A — SHEET 1 OF 1
MFG. APPR.		
APPROVED		TITLE WEB — SCALE 1:8
DE APPR.		
DATE	07.06.08	

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